



Pergamon

# A synthesis of the platelet aggregation inhibitor xemilofiban from L-aspartic acid. Confirmation of the absolute configuration.

Mark L. Boys

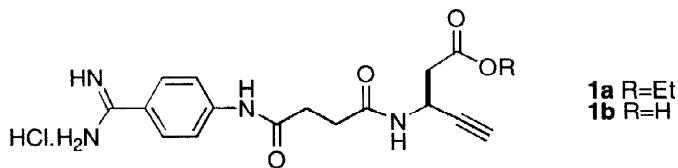
Chemical Sciences Department, G. D. Searle and Company, Skokie, IL 60077, USA

Received 10 February 1998; accepted 11 March 1998

## Abstract

A synthesis of xemilofiban (SC-54684A) from L-aspartic acid has been achieved in an overall yield of 18 %, and the absolute configuration has been confirmed. © 1998 Elsevier Science Ltd. All rights reserved.

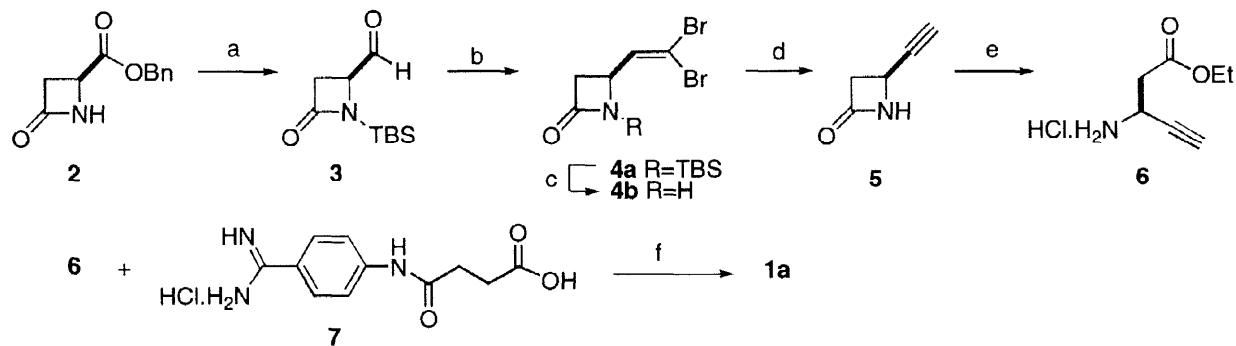
Xemilofiban (SC-54684A) is one of a class of potent and orally active agents under development for the prevention of thrombotic complications (myocardial infarct, urgent revascularization, death) following coronary revascularization [1]. SC-54684A **1a** is the prodrug form of SC-54701A **1b**, a peptide mimetic based on the RGD sequence of fibrinogen, which effectively disrupts the platelet-fibrinogen interaction thus inhibiting platelet aggregation and preventing thrombus formation [1].



Different methods for the synthesis of **1b** or its prodrug form **1a** have been reported previously [1-3]. These procedures suffer either from the inefficient resolution of racemates or from the use of expensive and hazardous reagents. The absolute configuration of the β-aminoester moiety had been assigned by analogy with the asparagine residue in the natural ligand. It was therefore decided to carry out a synthesis starting from the readily available L-aspartic acid in order to confirm the absolute configuration and to avoid the requirement for asymmetric synthesis or resolution. A recent report prompted this disclosure [4].

Azetidinone **2** was prepared from L-aspartic acid in 62 % yield via known procedures [5]. Conversion of **2** to the known protected aldehyde **3** was carried out according to the procedure of Labia and Morin [6]. Aldehyde **3** was then homologated to the terminal alkyne **5** using the method of Corey and Fuchs [7]. Removal of the silyl protecting group from azetidinone **4a** prior to elimination of the dibromide **4b** reduced the possibility of epimerization. Treatment of alkynyl azetidinone **5** with hydrogen chloride in ethanol gave the desired  $\beta$ -amino ester intermediate **6**. Comparison with material prepared via resolution using mandelic acid [2] allowed confirmation of the absolute configuration. Using a chiral stationary phase HPLC method, the two were shown to have identical retention times. Comparison with a racemic sample showed that there had been no loss of enantiopurity during the synthesis. Recrystallization from acetonitrile/methyl t-butyl ether gave analytically pure **6** in 70 % yield (>99 % ee). Finally, coupling of **6** with 4-aminobenzamidine succinate **7** under standard conditions [1-3] gave authentic **1a** [8].

In conclusion the synthesis of the prodrug SC-54684A **1a** from L-aspartic acid has been demonstrated in 18 % overall yield and the absolute configuration has been confirmed [9].



a (i) TBSCl, Et<sub>3</sub>N, 97 % (ii) NaBH<sub>4</sub>, MeOH, 83 % (iii) (COCl)<sub>2</sub>, DMSO, Et<sub>2</sub>iPrN; b. CBr<sub>4</sub>, PPh<sub>3</sub>, 77 % (from **2**); c. 2N HCl, AcOH, 87 %; d. BuLi, -78 °C, 88 %; e. HCl, EtOH, 74 %; f. iBuOCOCl, NMM, 70 %

## References

- [1] Zablocki, J. A.; Rico, J. G.; Garland, R. B.; Rogers, T. E.; Williams, K.; Schretzman, L. A.; Rao, S. A.; Bovy, P. R.; Tjoeng, F. S.; Lindmark, R. J.; Toth, M.; Zupec, M.; McMackins, D. E.; Adams, S. P.; Miyano, M; Markos, C. S.; Milton, M. N.; Paulson, S.; Herin, M.; Jacquin, P.; Nicholson, N.; Panzer-Knodel, S. G.; Haas, N. F.; Page, J. D.; Szalony, J. A.; Taitc, B. B.; Salyers, A. K.; King, L. W.; Campion, J. G.; Feigen, L. P. *J. Med. Chem.* 1995;38:2378-2394.
- [2] Babiak, K.; Babu, S.; Behling, J. R.; Boys, M. L.; Cain-Janicki, K. J.; Doubleday, W. W.; Farid, P.; Hagen, T. J.; Hallinan, E.A.; Hansen, D. W., Jr.; Korte, D. E.; McLaughlin, K. T.; Medich, J. R.; Nugent, S. T.; Orlovski, V.; Park, J. M.; Peterson, K. B.; Pilipauskas, D. R.; Pitzele, B. S.; Tsymbalov, S.; Stahl, G. L. US Patent 5536869, July 16, 1996.
- [3] Cossy, J.; Schmitt, A.; Cinquin, C.; Buisson, D.; Belotti, D. *Bioorg. Med. Chem. Lett.* 1997;7:1699-1700.
- [4] Ohkubo, M.; Takahashi, F.; Yamanaka, T.; Sakai, H.; Kato, M. International Patent WO 9508536.
- [5] Salzmann, T. N.; Ratcliffe, R. W.; Christensen, B. G.; Bouffard, F. A. *J. Am. Chem. Soc.* 1980;102:6163-6165.
- [6] Labia, R.; Morin, C. *Chem. Lett.* 1984:1007-1008.
- [7] Corey, E. J.; Fuchs, P. L. *Tetrahedron Lett.* 1972;13:3769-3772.
- [8] The author would like to thank Mr R. Salzmann for his expert technical assistance.
- [9] New compounds were characterised by <sup>1</sup>H NMR, <sup>13</sup>C NMR, IR, optical rotation and microanalysis.